

Scope Certificate

Scope Certificate Number ICA-GRS-20-1681/01C
Scope Certificate Version Number ICA-GRS-20-1681/01C

ICEA

certifies that

INDUSTRIE CHIMICHE FORESTALI SPA

Textile-Exchange-ID (TE-ID) TE-00063216

ICEA Client Number ICEA-TX-1467

Via F.lli Kennedy 75

Marcallo Con Casone, 20010

Lombardia, Italy

has been audited and found to be in conformity with the

Global Recycled Standard (Version GRS 4.0)

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):

Fabrics (PC0028), Greige fabrics (PC0026), Dyed fabrics (PC0025), Undyed fabrics (PC0027)

Process categories carried out under responsibility of the above mentioned organization for the certified products cover:

**Finishing (PR0012), Mechanical Recycling (PR0017)*, Finishing (PR0012)*, Pre-treatments (PR0021),
Dyeing (PR0008), Extrusion (PR0010)**

*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until: 2026-11-24

Audit criteria: Global Recycled Standard V4.0:2017, Content Claim Standard 3.1:2022, Textile Exchange Standards Claims Policy V1.3

Place and Date of Issue (YYYY-MM-DD)
Bologna, 2025-11-25

Certification Body

Standard

Status: Valid


Paolo Lumaca



Document digitally signed with PAdES standard, check details in the signature panel or with GoSign

Certification Body Licensed by: Textile Exchange; Licensing Code: CB-ICA

Certification Body Accredited by: IOAS ; Accreditation Number: 26

Inspection Body:

Auditor(s): PIETRO SERRATORE, MARTA DI TOMA

This scope certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid transaction certificate (TC) or equivalent covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.

To authenticate this certificate, please visit www.TextileExchange.org/Certificates.

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GRS V4.0:2017

Under the scope of this certificate, the following products are covered.

Products Appendix

Product Number	Product Category	Product Details	Material Composition	Standard (Label Grade)
60607	Dyed fabrics (PC0025)	Woven fabrics [DRILL 320/100] (PD0059)	100.00% Recycled pre-consumer Cotton (RM0106)	GRS
74737	Dyed fabrics (PC0025)	Woven fabrics [DRILL ALICANTE] (PD0059)	100.00% Recycled pre-consumer Cotton (RM0106)	GRS
76280	Greige fabrics (PC0026)	Woven fabrics [VIENNA] (PD0059)	100.00% Recycled pre-consumer Cotton (RM0106)	GRS
78683	Greige fabrics (PC0026)	Woven fabrics (PD0059)	100.00% Recycled pre-consumer Cotton (RM0106)	GRS
82583	Dyed fabrics (PC0025)	Woven fabrics (PD0059)	60.00% Recycled pre-consumer Cotton (RM0106) + 40.00% Cotton (RM0102)	GRS
84110	Dyed fabrics (PC0025)	Woven fabrics (PD0059)	60.00% Recycled post-consumer Cotton (RM0107) + 40.00% Cotton (RM0102)	GRS
86473	Dyed fabrics (PC0025)	Woven fabrics (PD0059)	100.00% Recycled pre-consumer Cotton (RM0106)	GRS
88244	Undyed fabrics (PC0027)	Woven fabrics [PRIMULA] (PD0059)	50.00% Recycled pre-consumer Cotton (RM0106) + 50.00% Cotton (RM0102)	GRS
89413	Greige fabrics (PC0026)	Woven fabrics [FOREBIO CANAPINA G1L 00] (PD0059)	68.00% Recycled pre-consumer Cotton (RM0106) + 32.00% Cotton (RM0102)	GRS
89417	Fabrics (PC0028)	Special fabrics [FOREBIO CANAPINA G1L 0T3] (PD0063)	[Base woven fabric] 68.00% Recycled pre-consumer Cotton (RM0106) + 32.00% Cotton (RM0102); [Coating material] 100.00% Ethylene vinyl acetate (RM0168)	GRS; na
89429	Greige fabrics (PC0026)	Woven fabrics [FOREBIO DRILL 315 00] (PD0059)	100.00% Recycled pre-consumer Cotton (RM0106)	GRS
89430	Fabrics (PC0028)	Special fabrics [FOREBIO DRILL 315 0T3] (PD0063)	[Base woven fabric] 100.00% Recycled pre-consumer Cotton (RM0106); [Coating material] 100.00% Ethylene vinyl acetate (RM0168)	GRS; na
89431	Fabrics (PC0028)	Special fabrics [FOREBIO DRILL 315 BIA OTT 0T3] (PD0063)	[Base woven fabric] 100.00% Recycled pre-consumer Cotton (RM0106); [Coating material] 100.00% Ethylene vinyl acetate (RM0168)	GRS; na

89432	Dyed fabrics (PC0025)	Woven fabrics [FOREBIO DRILL 315 NERO 00] (PD0059)	100.00% Recycled pre-consumer Cotton (RM0106)	GRS
89433	Fabrics (PC0028)	Special fabrics [FOREBIO DRILL 315 NERO 0T3] (PD0063)	[Base woven fabric] 100.00% Recycled pre-consumer Cotton (RM0106); [Coating material] 100.00% Ethylene vinyl acetate (RM0168)	GRS; na
89434	Dyed fabrics (PC0025)	Woven fabrics [FOREBIO NUVOLA BIANCA G1L 00] (PD0059)	58.00% Recycled pre-consumer Cotton (RM0106) + 42.00% Cotton (RM0102)	GRS
89435	Fabrics (PC0028)	Special fabrics [FOREBIO NUVOLA BIANCA G1L 0T3] (PD0063)	[Base woven fabric] 42.00% Cotton (RM0102) + 58.00% Recycled pre-consumer Cotton (RM0106); [Coating material] 100.00% Ethylene vinyl acetate (RM0168)	GRS; na
89436	Greige fabrics (PC0026)	Woven fabrics [FOREBIO NUVOLA G1L 00] (PD0059)	58.00% Recycled pre-consumer Cotton (RM0106) + 42.00% Cotton (RM0102)	GRS
89437	Fabrics (PC0028)	Special fabrics [FOREBIO NUVOLA G1L 0T3] (PD0063)	[Base woven fabric] 42.00% Cotton (RM0102) + 58.00% Recycled pre-consumer Cotton (RM0106); [Coating material] 100.00% Ethylene vinyl acetate (RM0168)	GRS; na
89438	Dyed fabrics (PC0025)	Woven fabrics [FOREBIO NUVOLA NERA G1L 00] (PD0059)	58.00% Recycled pre-consumer Cotton (RM0106) + 42.00% Cotton (RM0102)	GRS
89439	Fabrics (PC0028)	Special fabrics [FOREBIO NUVOLA NERA G1L 0T3] (PD0063)	[Base woven fabric] 58.00% Recycled pre-consumer Cotton (RM0106) + 42.00% Cotton (RM0102); [Coating material] 100.00% Ethylene vinyl acetate (RM0168)	GRS; na
89587	Fabrics (PC0028)	Special fabrics [FLEXAN XS] (PD0063)	[Bonding material] 50.00% Ethylene vinyl acetate (RM0168) + 50.00% Recycled pre-consumer Thermoplastic Elastomer (TPE) (RM0286); [Bottom non-woven fabric] 100.00% Polyester (RM0186); [Coating material] 100.00% Ethylene vinyl acetate (RM0168)	GRS; na; na
89630	Fabrics (PC0028)	Special fabrics [CA 100] (PD0063)	[Base woven fabric] 60.00% Recycled pre-consumer Cotton (RM0106) + 40.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262)	GRS; na
89631	Fabrics (PC0028)	Special fabrics [COMPLETEX 400] (PD0063)	[Base woven fabric] 60.00% Recycled pre-consumer Cotton (RM0106) + 40.00% Polyester (RM0186); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262)	GRS; na
89632	Fabrics (PC0028)	Special fabrics [ELASTOFORM 173/00] (PD0063)	[Base woven fabric] 10.00% Mixed Fibers (RM0258) + 46.00% Recycled pre-consumer Cotton (RM0106) + 13.00% Recycled pre-consumer Polyester (RM0188) + 11.00% Cotton (RM0102) + 20.00% Polyester (RM0186); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262)	GRS; na

89633	Fabrics (PC0028)	Special fabrics [ELASTOFORM 173/0P] (PD0063)	[Base woven fabric] 46.00% Recycled pre-consumer Cotton (RM0106) + 13.00% Recycled pre-consumer Polyester (RM0188) + 11.00% Cotton (RM0102) + 20.00% Polyester (RM0186) + 10.00% Mixed Fibers (RM0258); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% Ethylene vinyl acetate (RM0168)	GRS; na; na
89635	Fabrics (PC0028)	Special fabrics [ELASTOFORM 173/0N] (PD0063)	[Base woven fabric] 13.00% Recycled pre-consumer Polyester (RM0188) + 11.00% Cotton (RM0102) + 20.00% Polyester (RM0186) + 10.00% Mixed Fibers (RM0258) + 46.00% Recycled pre-consumer Cotton (RM0106); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na
89641	Fabrics (PC0028)	Special fabrics [ELASTOGUM WH 95/0W] (PD0063)	[Base woven fabric] 66.00% Recycled pre-consumer Cotton (RM0106) + 34.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na
89646	Fabrics (PC0028)	Special fabrics [FLEXON 10] (PD0063)	[Base woven fabric] 60.00% Recycled pre-consumer Cotton (RM0106) + 40.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262)	GRS; na
89647	Fabrics (PC0028)	Special fabrics [FLEXON 10 T] (PD0063)	[Base woven fabric] 60.00% Recycled pre-consumer Cotton (RM0106) + 40.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na
89648	Fabrics (PC0028)	Special fabrics [FLEXON 15] (PD0063)	[Base woven fabric] 10.00% Mixed Fibers (RM0258) + 46.00% Recycled pre-consumer Cotton (RM0106) + 13.00% Recycled pre-consumer Polyester (RM0188) + 11.00% Cotton (RM0102) + 20.00% Polyester (RM0186); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262)	GRS; na
89650	Fabrics (PC0028)	Special fabrics [FLEXON 15 T] (PD0063)	[Base woven fabric] 46.00% Recycled pre-consumer Cotton (RM0106) + 13.00% Recycled pre-consumer Polyester (RM0188) + 11.00% Cotton (RM0102) + 20.00% Polyester (RM0186) + 10.00% Mixed Fibers (RM0258); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na
89651	Fabrics (PC0028)	Special fabrics [FLEXON 20] (PD0063)	[Base woven fabric] 34.00% Cotton (RM0102) + 66.00% Recycled pre-consumer Cotton (RM0106); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262)	GRS; na
89656	Fabrics (PC0028)	Special fabrics [FLEXON 25] (PD0063)	[Base woven fabric] 31.00% Cotton (RM0102) + 69.00% Recycled pre-consumer Cotton (RM0106); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262)	GRS; na
89657	Fabrics (PC0028)	Special fabrics [FLEXON 25 T] (PD0063)	[Base woven fabric] 31.00% Cotton (RM0102) + 69.00% Recycled pre-consumer Cotton (RM0106); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na

89681	Fabrics (PC0028)	Special fabrics [FOREGUM 80/00] (PD0063)	[Base woven fabric] 66.00% Recycled pre-consumer Cotton (RM0106) + 34.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262)	GRS; na
89682	Fabrics (PC0028)	Special fabrics [FOREGUM 80/0W] (PD0063)	[Base woven fabric] 34.00% Cotton (RM0102) + 66.00% Recycled pre-consumer Cotton (RM0106); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na
89683	Fabrics (PC0028)	Special fabrics [GARBOFORT 500] (PD0063)	[Base woven fabric] 40.00% Polyester (RM0186) + 60.00% Recycled pre-consumer Cotton (RM0106); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262)	GRS; na
89767	Dyed fabrics (PC0025)	Woven fabrics [MIMOSA] (PD0059)	100.00% Recycled pre-consumer Cotton (RM0106)	GRS
89906	Fabrics (PC0028)	Special fabrics [LUMINE H 60 T] (PD0063)	[Base woven fabric] 60.00% Recycled pre-consumer Cotton (RM0106) + 40.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na
89907	Fabrics (PC0028)	Special fabrics [LUMINE H 80 T] (PD0063)	[Base woven fabric] 66.00% Recycled pre-consumer Cotton (RM0106) + 34.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na
89908	Fabrics (PC0028)	Special fabrics [LUMINE H 100 T] (PD0063)	[Base woven fabric] 69.00% Recycled pre-consumer Cotton (RM0106) + 31.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na
89912	Fabrics (PC0028)	Special fabrics [LUMINE M 90 T] (PD0063)	[Base woven fabric] 66.00% Recycled pre-consumer Cotton (RM0106) + 34.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na
89913	Fabrics (PC0028)	Special fabrics [LUMINE M 100 T] (PD0063)	[Base woven fabric] 69.00% Recycled pre-consumer Cotton (RM0106) + 31.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na
89917	Fabrics (PC0028)	Special fabrics [LUMINE S 60] (PD0063)	[Base woven fabric] 60.00% Recycled pre-consumer Cotton (RM0106) + 40.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262)	GRS; na
89918	Fabrics (PC0028)	Special fabrics [LUMINE S 60 T] (PD0063)	[Base woven fabric] 60.00% Recycled pre-consumer Cotton (RM0106) + 40.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na

89926	Fabrics (PC0028)	Special fabrics [LUMINE S 90 T] (PD0063)	[Base woven fabric] 66.00% Recycled pre-consumer Cotton (RM0106) + 34.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na
89931	Fabrics (PC0028)	Special fabrics [MORELAST 10] (PD0063)	[Base woven fabric] 60.00% Recycled pre-consumer Cotton (RM0106) + 40.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262)	GRS; na
89932	Fabrics (PC0028)	Special fabrics [MORELAST 15 T] (PD0063)	[Base woven fabric] 66.00% Recycled pre-consumer Cotton (RM0106) + 34.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na
89934	Fabrics (PC0028)	Special fabrics [MORELAST 20] (PD0063)	[Base woven fabric] 66.00% Recycled pre-consumer Cotton (RM0106) + 34.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262)	GRS; na
89935	Fabrics (PC0028)	Special fabrics [MORELAST 25] (PD0063)	[Base woven fabric] 69.00% Recycled pre-consumer Cotton (RM0106) + 31.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262)	GRS; na
89936	Fabrics (PC0028)	Special fabrics [MORELAST 25 T] (PD0063)	[Base woven fabric] 69.00% Recycled pre-consumer Cotton (RM0106) + 31.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na
89937	Fabrics (PC0028)	Special fabrics [MORELAST 30] (PD0063)	[Base woven fabric] 72.00% Recycled pre-consumer Cotton (RM0106) + 28.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262)	GRS; na
89939	Fabrics (PC0028)	Special fabrics [MORELAST 30 T] (PD0063)	[Base woven fabric] 72.00% Recycled pre-consumer Cotton (RM0106) + 28.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na
89940	Fabrics (PC0028)	Special fabrics [MORELAST 35] (PD0063)	[Base woven fabric] 75.00% Recycled pre-consumer Cotton (RM0106) + 17.00% Cotton (RM0102) + 8.00% Polyester (RM0186); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262)	GRS; na
89947	Fabrics (PC0028)	Special fabrics [NEOTEX 2/0N] (PD0063)	[Base woven fabric] 69.00% Recycled pre-consumer Cotton (RM0106) + 31.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na

89953	Fabrics (PC0028)	Special fabrics [ULTRAFLEX 80/0W] (PD0063)	[Base woven fabric] 10.00% Mixed Fibers (RM0258) + 11.00% Cotton (RM0102) + 13.00% Recycled pre-consumer Polyester (RM0188) + 20.00% Polyester (RM0186) + 46.00% Recycled pre-consumer Cotton (RM0106); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na
89954	Fabrics (PC0028)	Special fabrics [ULTRAFLEX 100/0W] (PD0063)	[Base woven fabric] 69.00% Recycled pre-consumer Cotton (RM0106) + 31.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na
90151	Fabrics (PC0028)	Special fabrics [FOREBIO DRILL 315 0T3] (PD0063)	[Base woven fabric] 43.00% Recycled pre-consumer Cotton (RM0106) + 57.00% Cotton (RM0102); [Coating material] 100.00% Ethylene vinyl acetate (RM0168)	GRS (No label); na
90281	Fabrics (PC0028)	Special fabrics [TERMO RS/CC] (PD0063)	[Base non-woven fabric] 100.00% Recycled post-consumer Polyester (RM0189); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% Ethylene vinyl acetate (RM0168); [Coating material] 100.00% Ethylene vinyl acetate (RM0168)	GRS; na; na; na
90854	Fabrics (PC0028)	Special fabrics [FLEXAN 525 PLUS/0L] (PD0063)	[Bonding material] 14.00% Ethylene vinyl acetate (RM0168) + 43.00% Recycled pre-consumer Thermoplastic Elastomer (TPE) (RM0286) + 43.00% Thermoplastic Elastomer (TPE) (RM0284); [Bottom non-woven fabric] 100.00% Polyester (RM0186); [Bottom non-woven fabric] 100.00% Polyester (RM0186); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS (No label); na; na; na
90855	Fabrics (PC0028)	Special fabrics [FLEXAN DINAMICO 0K - 0L - 0N] (PD0063)	[Bonding material] 100.00% Recycled pre-consumer Thermoplastic Elastomer (TPE) (RM0286); [Bottom non-woven fabric] 100.00% Polyester (RM0186); [Bottom non-woven fabric] 100.00% Polyester (RM0186); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na; na
90857	Fabrics (PC0028)	Special fabrics [FLEXAN DINAMICO NN] (PD0063)	[Bonding material] 100.00% Recycled pre-consumer Thermoplastic Elastomer (TPE) (RM0286); [Bottom non-woven fabric] 100.00% Polyester (RM0186); [Bottom non-woven fabric] 100.00% Polyester (RM0186); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na; na; na
90858	Fabrics (PC0028)	Special fabrics [FLEXAN DINAMICO 0P] (PD0063)	[Bonding material] 100.00% Recycled pre-consumer Thermoplastic Elastomer (TPE) (RM0286); [Bottom non-woven fabric] 100.00% Polyester (RM0186); [Bottom non-woven fabric] 100.00% Polyester (RM0186); [Coating material] 100.00% Ethylene vinyl acetate (RM0168)	GRS; na; na; na
90859	Fabrics (PC0028)	Special fabrics [FLEXAN DINAMICO PP] (PD0063)	[Bonding material] 100.00% Recycled pre-consumer Thermoplastic Elastomer (TPE) (RM0286); [Bottom non-woven fabric] 100.00% Polyester (RM0186); [Bottom non-woven fabric] 100.00% Polyester (RM0186); [Coating material] 100.00% Ethylene vinyl acetate (RM0168); [Coating material] 100.00% Ethylene vinyl acetate (RM0168)	GRS; na; na; na; na

90860	Fabrics (PC0028)	Special fabrics [FLEXAN SPORT SERIE 0 0P] (PD0063)	[Bonding material] 84.00% Recycled pre-consumer Thermoplastic Elastomer (TPE) (RM0286) + 16.00% Ethylene vinyl acetate (RM0168); [Bottom non-woven fabric] 100.00% Polyester (RM0186); [Bottom non-woven fabric] 100.00% Polyester (RM0186); [Coating material] 100.00% Ethylene vinyl acetate (RM0168)	GRS; na; na; na
90861	Fabrics (PC0028)	Special fabrics [FLEXAN SPORT SERIE 0 0K] (PD0063)	[Bonding material] 84.00% Recycled pre-consumer Thermoplastic Elastomer (TPE) (RM0286) + 16.00% Ethylene vinyl acetate (RM0168); [Bottom non-woven fabric] 100.00% Polyester (RM0186); [Bottom non-woven fabric] 100.00% Polyester (RM0186); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na; na
90862	Fabrics (PC0028)	Special fabrics [FLEXAN SPORT SERIE 7 0P] (PD0063)	[Bonding material] 38.00% Recycled pre-consumer Thermoplastic Elastomer (TPE) (RM0286) + 62.00% Ethylene vinyl acetate (RM0168); [Bottom non-woven fabric] 100.00% Polyester (RM0186); [Coating material] 100.00% Ethylene vinyl acetate (RM0168)	GRS (No label); na; na
90863	Fabrics (PC0028)	Special fabrics [FORSTICK G] (PD0063)	[Bonding material] 7.00% Recycled pre-consumer Thermoplastic Elastomer (TPE) (RM0286) + 41.00% Recycled pre-consumer Polyethylene terephthalate (PET) (RM0196) + 52.00% TPU/Thermoplastic polyurethane (RM0430); [Bottom woven fabric] 100.00% Polyester (RM0186)	GRS (No label); na
90864	Fabrics (PC0028)	Special fabrics [TIMBERFLEX R] (PD0063)	[Bonding material] 43.00% Recycled pre-consumer Polyethylene terephthalate (PET) (RM0196) + 11.00% Ethylene vinyl acetate (RM0168) + 46.00% TPU/Thermoplastic polyurethane (RM0430); [Bottom woven fabric] 100.00% Polyester (RM0186)	GRS (No label); na
90865	Fabrics (PC0028)	Special fabrics [HYPERMAX DINAMICO 0K - ON] (PD0063)	[Bonding material] 100.00% Recycled pre-consumer Thermoplastic Elastomer (TPE) (RM0286); [Upper non-woven fabric] 100.00% Polyester (RM0186); [Bottom non-woven fabric] 100.00% Polyester (RM0186); [Coating material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na; na; na
90866	Fabrics (PC0028)	Special fabrics [HYPERMAX DINAMICO KK - NN] (PD0063)	[Bonding material] 100.00% Recycled pre-consumer Thermoplastic Elastomer (TPE) (RM0286); [Upper non-woven fabric] 100.00% Polyester (RM0186); [Bottom non-woven fabric] 100.00% Polyester (RM0186); [Coating material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na; na; na
90868	Fabrics (PC0028)	Special fabrics [MORELFLEX 20] (PD0063)	[Base woven fabric] 66.00% Recycled pre-consumer Cotton (RM0106) + 34.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262)	GRS; na
90915	Fabrics (PC0028)	Special fabrics [NEOTEX 2/0P] (PD0063)	[Base woven fabric] 69.00% Recycled pre-consumer Cotton (RM0106) + 31.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% Ethylene vinyl acetate (RM0168)	GRS; na; na

90916	Fabrics (PC0028)	Special fabrics [ELASTOFORM 173/NN] (PD0063)	[Base woven fabric] 46.00% Recycled pre-consumer Cotton (RM0106) + 11.00% Cotton (RM0102) + 13.00% Recycled pre-consumer Polyester (RM0188) + 20.00% Polyester (RM0186) + 10.00% Mixed Fibers (RM0258); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na; na
90917	Fabrics (PC0028)	Special fabrics [FENICE 130/LL] (PD0063)	[Base woven fabric] 72.00% Recycled pre-consumer Cotton (RM0106) + 28.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na; na
90918	Fabrics (PC0028)	Special fabrics [FLEXON 15 BT] (PD0063)	[Base woven fabric] 13.00% Recycled pre-consumer Polyester (RM0188) + 20.00% Polyester (RM0186) + 10.00% Mixed Fibers (RM0258) + 46.00% Recycled pre-consumer Cotton (RM0106) + 11.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na; na
90919	Fabrics (PC0028)	Special fabrics [FLEXOTEX 200 BTS] (PD0063)	[Base woven fabric] 15.00% Polyester (RM0186) + 12.00% Mixed Fibers (RM0258) + 50.00% Recycled pre-consumer Cotton (RM0106) + 8.00% Cotton (RM0102) + 15.00% Recycled pre-consumer Polyester (RM0188); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na; na
90920	Fabrics (PC0028)	Special fabrics [FLEXOTEX 250 BTS] (PD0063)	[Base woven fabric] 31.00% Cotton (RM0102) + 69.00% Recycled pre-consumer Cotton (RM0106); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na; na
90921	Fabrics (PC0028)	Special fabrics [FLEXOTEX 270 BTS] (PD0063)	[Base woven fabric] 72.00% Recycled pre-consumer Cotton (RM0106) + 28.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na; na

90922	Fabrics (PC0028)	Special fabrics [GEMINI 130/NN - NL] (PD0063)	[Base woven fabric] 72.00% Recycled pre-consumer Cotton (RM0106) + 28.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na; na
90923	Fabrics (PC0028)	Special fabrics [GEMINI WH 115/GG] (PD0063)	[Base woven fabric] 31.00% Cotton (RM0102) + 69.00% Recycled pre-consumer Cotton (RM0106); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na; na
90924	Fabrics (PC0028)	Special fabrics [LUMINE H 120 BTS] (PD0063)	[Base woven fabric] 75.00% Recycled pre-consumer Cotton (RM0106) + 17.00% Cotton (RM0102) + 8.00% Polyester (RM0186); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na; na
90928	Fabrics (PC0028)	Special fabrics [LUMINE H 140 BTS] (PD0063)	[Base woven fabric] 17.00% Cotton (RM0102) + 8.00% Polyester (RM0186) + 75.00% Recycled pre-consumer Cotton (RM0106); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na; na
90930	Fabrics (PC0028)	Special fabrics [LUMINE M 120 BTS] (PD0063)	[Base woven fabric] 75.00% Recycled pre-consumer Cotton (RM0106) + 17.00% Cotton (RM0102) + 8.00% Polyester (RM0186); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na; na
90932	Fabrics (PC0028)	Special fabrics [LUMINE M 140 BTS] (PD0063)	[Base woven fabric] 75.00% Recycled pre-consumer Cotton (RM0106) + 17.00% Cotton (RM0102) + 8.00% Polyester (RM0186); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na; na

90933	Fabrics (PC0028)	Special fabrics [LUMINE S 140 BTS] (PD0063)	[Base woven fabric] 8.00% Polyester (RM0186) + 75.00% Recycled pre-consumer Cotton (RM0106) + 17.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na; na
90934	Fabrics (PC0028)	Special fabrics [PAMIFOR M 49 BIANCO] (PD0063)	[Base woven fabric] 72.00% Recycled pre-consumer Cotton (RM0106) + 28.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na; na
90935	Fabrics (PC0028)	Special fabrics [PAMIFOR M 51 BIANCO] (PD0063)	[Base woven fabric] 8.00% Polyester (RM0186) + 75.00% Recycled pre-consumer Cotton (RM0106) + 17.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na; na
90936	Fabrics (PC0028)	Special fabrics [PAMIGUM M 27 BIANCO] (PD0063)	[Base woven fabric] 75.00% Recycled pre-consumer Cotton (RM0106) + 17.00% Cotton (RM0102) + 8.00% Polyester (RM0186); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na; na
90937	Fabrics (PC0028)	Special fabrics [PAMISOFT M 18] (PD0063)	[Base woven fabric] 72.00% Recycled pre-consumer Cotton (RM0106) + 28.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na; na
92574	Greige fabrics (PC0026)	Woven fabrics [PRIMULA] (PD0059)	50.00% Recycled pre-consumer Cotton (RM0106) + 50.00% Cotton (RM0102)	GRS
92756	Fabrics (PC0028)	Special fabrics [LUMINE M 120 BTS] (PD0063)	[Base woven fabric] 72.00% Recycled pre-consumer Cotton (RM0106) + 28.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na; na
93495	Dyed fabrics (PC0025)	Woven fabrics [SEVI] (PD0059)	100.00% Recycled pre-consumer Cotton (RM0106)	GRS

94644	Fabrics (PC0028)	Special fabrics (PD0063)	[Base woven fabric] 72.00% Recycled pre-consumer Cotton (RM0106) + 28.00% Cotton (RM0102); [Bonding material] 100.00% Other (Impregnating Paste) (RM0262); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430); [Coating material] 100.00% TPU/Thermoplastic polyurethane (RM0430)	GRS; na; na; na
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Place and Date of Issue (YYYY-MM-DD)
Bologna, 2025-11-25

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Certification Body



Standard



Scope Certificate Number ICA-GRS-20-1681/01C Version ICA-GRS-20-1681/01C
INDUSTRIE CHIMICHE FORESTALI SPA
GRS 4.0:2017

Under the scope of this certificate, the following facilities have been audited and found to be in conformity.

Site Appendix

Facility Name - TE-ID	Address	Process Categories	Standards
INDUSTRIE CHIMICHE FORESTALI SPA (MAIN) - TE-00063216	Via F.lli Kennedy 75 Marcallo Con Casone 20010 Lombardia, Italy	Impregnation, Coating, Lamination (PR0012), Extrusion (PR0010)	GRS
INDUSTRIE CHIMICHE FORESTALI SPA - TE-00039510	Via Legnano 19 Robecchetto Con Induno 20020 Lombardia, Italy	Bleaching (PR0021), Dyeing (PR0008), Finishing (PR0012), Pre-treatments (PR0021)	GRS

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